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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/022,284	12/20/2001	Kei Tomihara	249-244	7654
23117 7	590 02/17/2006		EXAMINER	
NIXON & VANDERHYE, PC			YUAN, DAH WEI D	
901 NORTH GLEBE ROAD, 11TH FLOOR ARLINGTON, VA 22203		LOOK	ART UNIT	PAPER NUMBER
ĺ			1745	<u>-</u> .
			DATE MAIL ED. 02/17/200	,

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/022,284	TOMIHARA ET AL.				
Office Action Summary	Examiner	Art Unit				
	Dah-Wei D. Yuan	1745	· <del>-</del> · · · · · · · · · · · · · · · · · · ·			
The MAILING DATE of this communication appearing for Reply	pears on the cover sheet w	ith the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D  - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailine earned patent term adjustment. See 37 CFR 1.704(b).	PATE OF THIS COMMUNI 136(a). In no event, however, may a will apply and will expire SIX (6) MON e, cause the application to become Ale	CATION. reply be timely filed NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 13 L	December 2005.					
2a)⊠ This action is <b>FINAL</b> . 2b)□ This action is non-final.						
3) Since this application is in condition for allowated closed in accordance with the practice under the condition of the	•	•				
Disposition of Claims						
4) Claim(s) 11-16 is/are pending in the application	on.					
4a) Of the above claim(s) is/are withdra						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>11-16</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	or election requirement.					
Application Papers			·			
9) The specification is objected to by the Examine	er.					
10) The drawing(s) filed on is/are: a) acc	cepted or b) objected to	by the Examiner.				
Applicant may not request that any objection to the	drawing(s) be held in abeya	nce. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correct	tion is required if the drawing	y(s) is objected to. See 37 CFR 1.121(d).				
11)☐ The oath or declaration is objected to by the E	xaminer. Note the attache	d Office Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)☐ Acknowledgment is made of a claim for foreign a)☐ All b)☐ Some * c)☐ None of:	n priority under 35 U.S.C.	§ 119(a)-(d) or (f).				
1. Certified copies of the priority documen						
2. Certified copies of the priority documen						
3. Copies of the certified copies of the price	-	received in this National Stage				
application from the International Burea	•	rossivad				
* See the attached detailed Office action for a list	. of the certified copies not	received.				
Attachment(s)	🗀					
1) Motice of References Cited (PTO-892) 2) D Notice of Draftsperson's Patent Drawing Review (PTO-948)		Summary (PTO-413) (s)/Mail Date	ļ			
Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08   Paper No(s)/Mail Date	[	Informal Patent Application (PTO-152)	:			
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# CADMIUM NEGATIVE ELECTRODE FOR ALKALINE STORAGE BATTERY METHOD FOR PRODUCING THE SAME

Examiner: Yuan S.N. 10/022,284 Art Unit: 1745 February 13, 2005

#### **Detailed Action**

1. The Applicant's amendment filed on December 13, 2005 was received. Claim 9 was cancelled. Claim 11 was amended.

2. The text of those sections of Title 35, U.S.C. code not included in this action can be found in the prior Office Action issued on June 21, 2005.

#### Claim Objections

3. Claim 15 is objected to because of the following informalities:

Claim 15 recites "wherein said negative electrode is a cadmium negative electrode as claimed in claim 9" in line 8, wherein claim 9 has been canceled in the amendment. This claim should probably be dependent on claim 11.

Appropriate corrections are required.

## Claim Rejections - 35 USC § 103

4. Claims 11-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Stiker et al. (US 4,180,441) in view of Hirakawa et al. (JP 10-241724), Oshitani (JP 56-35368), and Treger et al. (US 6,514,637 B2).

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With respect to claims 11-14, Stiker et al. teach a process of producing a cadmium negative electrode for use in an alkaline battery wherein a conductive porous support or core is repeatedly immersed, consisting of immersing a sintered nickel, in melted cadmium nitrate, and thereafter, in an aqueous solution of an alkaline metal hydroxide which transforms the nitrate into cadmium hydroxide  $(\beta-Cd(OH)_2)$ . The pores of the cadmium hydroxide conductive support forming the active material are thereby filled up. The two immersion operations, including drying between the immersions, are repeated several times for providing a sufficient deposit of active material. See Column 1, Lines 8-28. Nevertheless, Stiker et al. do not teach the step of applying a preliminary charge to the cadmium negative electrode. Hirakawa et al. teach the manufacture of a cadmium negative electrode in the nickel cadmium battery, wherein the negative electrode of cadmium hydroxide active material is subjected to a precharging to improve the reliability and cycle characteristics of the battery. See Abstract, claim 4. Therefore, it would have been obvious to one of ordinary skill in the art to apply a preliminary charge to the cadmium negative electrode of Stiker, because Hirakawa et al. teach the application of precharging to improve the reliability and cycle characteristics of the battery.

Moreover, Stiker et al. and Hirakawa et al. do not teach the application of polyethylene glycol coating covering a surface of said cadmium active material. Oshitani teaches a cadmium electrode for use in an alkaline battery. The electrode is coated with polyethylene glycol as a corrosion inhibitor. The resulting electrode is then dried at 80-100°C for 10 to 15 minutes. See Abstract; Column 5. Therefore, it would have been obvious to one of ordinary skill in the art to coat the cadmium negative electrode of Stiker and Hirakawa with polyethylene glycol, because

Oshitani teaches the use of said coating to prevent corrosion of the negative electrode active material.

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Moreover, Stiker et al., Hirakawa et al. and Oshitani do not specifically discuss the molecular weight of the polyethylene glycol used. Treger et al. teach the coating of electrode surface with a liquid in an alkaline battery. The material may be a liquid at elevated temperature but turns solid at room temperature. The coating material is first heated so that it liquefies with low viscosity so that it becomes castable or coatable onto the surface of the electrode. Suitable material, such as polyethylene glycol having a molecular weight greater than 900, preferably greater than 1500, is used. The disclosure of Treger et al. differs from Applicant's claims in that Treger et al. do not disclose the polyethylene glycol having a mean molecular weight of 600 or higher but not more than 20000. However, Treger et al. recognize the importance of viscosity on the coatability of the polyethylene glycol on the battery electrode. See Column 18, Lines 30-42. Therefore, it would have been within the skill of the ordinary artisan to coat the cadmium negative electrode with polyethylene glycol having a mean molecular weight of 600 or higher but not more than 20000, because Treger et al. teach the molecular weight (viscosity) is critical to the coatability of the compound onto the battery electrode. Discovery of optimum value of result effective variable in known process is ordinarily within skill of art. In re Boesch, CCPA 1980, 617 F.2d 272, 205 USPQ215.

With respect to claims 15,16, Stiker et al. further teach the alkaline battery comprising a nickel positive electrode, a separator and an alkaline electrolyte. See Column 1, Lines 8-28.

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5. Claims 11-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kobayashi (JP 63-160161) in view of Oshitani (JP 56-35368) and Treger et al. (US 6,514,637 B2).

With respect to claims 11-14, Kobayashi teaches an alkaline battery wherein a porous sintered nickel substrate in a mixture solution of nickel nitrate and cobalt nitrate, drying, and immersing in a cadmium nitrate solution, drying, then immersing in an alkaline solution to form an active material of cadmium hydroxide (β-Cd(OH)<sub>2</sub>). See Abstract. Kobayashi does not specifically disclose the formation of cadmium hydroxide after subjecting the sintered nickel body to alkali treatment. However, it is the position of the examiner that such characteristics are inherent, given that both Kobayashi and the present application utilize the similar manufacturing procedures. A reference which is silent about a claimed invention's features is inherently anticipatory if the missing feature is necessarily present in that which is described in the reference. In re Robertson, 49 USPQ2d 1949 (1999). Nevertheless, Kobayashi et al. do not teach the step of applying a preliminary charge to the cadmium negative electrode. Hirakawa et al. teach the manufacture of a cadmium negative electrode in the nickel cadmium battery, wherein the negative electrode of cadmium hydroxide active material is subjected to a precharging to improve the reliability and cycle characteristics of the battery. See Abstract, claim 4. Therefore, it would have been obvious to one of ordinary skill in the art to apply a preliminary charge to the cadmium negative electrode of Kobayashi, because Hirakawa et al. teach the application of precharging to improve the reliability and cycle characteristics of the battery.

Moreover, Kobayashi and Hirakawa do not teach the application of polyethylene glycol coating covering a surface of said cadmium electrode active material. Oshitani teaches a

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cadmium electrode for use in an alkaline battery. The electrode is coated with polyethylene glycol as a corrosion inhibitor. The resulting electrode is then dried at 80-100°C for 10 to 15 minutes. See Abstract; Column 5. Therefore, it would have been obvious to one of ordinary skill in the art to coat the cadmium negative electrode of Kobayashi and Hirakawa with polyethylene glycol, because Oshitani teaches the use of said coating to prevent corrosion of the negative electrode active material.

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Moreover, Kobayashi, Hirakawa and Oshitani do not specifically discuss the molecular weight of the polyethylene glycol used. Treger et al. teach the coating of electrode surface with a liquid in an alkaline battery. The material may be a liquid at elevated temperature but turns solid at room temperature. The coating material is first heated so that it liquefies with low viscosity so that it becomes castable or coatable onto the surface of the electrode. Suitable material, such as polyethylene glycol having a molecular weight greater than 900, preferably greater than 1500, is used. The disclosure of Treger et al. differs from Applicant's claims in that Treger et al. do not disclose the polyethylene glycol having a mean molecular weight of 600 or higher but not more than 20000. However, Treger et al. recognize the importance of viscosity on the coatability of the polyethylene glycol on the battery electrode. See Column 18, Lines 30-42. Therefore, it would have been within the skill of the ordinary artisan to coat the cadmium negative electrode with polyethylene glycol having a mean molecular weight of 600 or higher but not more than 20000, because Treger et al. teach the molecular weight (viscosity) is critical to the coatability of the compound onto the battery electrode. Discovery of optimum value of result effective variable in known process is ordinarily within skill of art. In re Boesch, CCPA 1980, 617 F.2d 272, 205 USPQ215.

With respect to claims 15,16, Kobayashi further teach the alkaline battery comprising a nickel positive electrode, a separator and an alkaline electrolyte. See Abstract.

## Response to Arguments

6. Applicant's arguments filed on December 13, 2005 have been fully considered but they are not persuasive.

Applicant's principle arguments are

The actual reason why the average molecular weight is limited to this range is to inhibit diffusion of cadmium complex ions; the issue on production efficiency is merely a subsidiary matter.

In response to Applicant's arguments, please consider the following comments.

The discovery of a new property or use of a previously known composition, even when that property and use are unobvious from prior art, cannot impart patentability to claims to the known composition. Titanium Metals Corp. of Am. v. Banner, 778 F.2d 775, 782, 227 USPQ 773, 778 (Fed. Cir. 1985)

#### Conclusion

7. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dah-Wei D. Yuan whose telephone number is (571) 272-1295. The examiner can normally be reached on Monday-Friday (8:00-5:00).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick J. Ryan, can be reached on (571) 272-1292. The fax phone number for the organization where this application or proceeding is assigned is (571) 273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR

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system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Dah-Wei D. Yuan February 13, 2006

> DAH-WEIYUAN PRIMARY EXAMINER